

Analytical Development and Testing

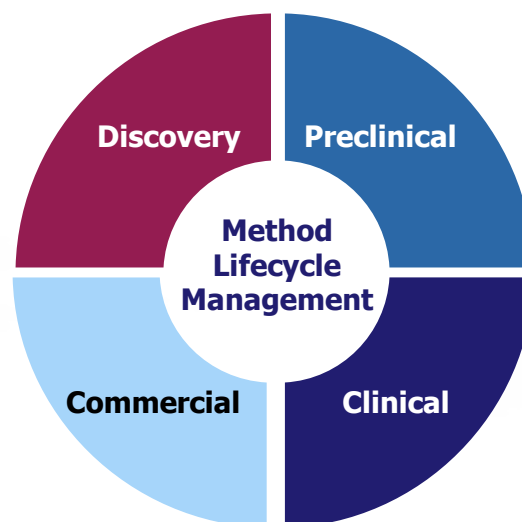
Over 500 analytical scientists across sites in China, US, and the UK support discovery through commercialization including both API and drug product development

Discovery

- Impurity ID by HR-MS/MS
- Assay (% W/W) by Q-NMR
- Structure Elucidation
- API Purification

Commercial

- Nitrosamines
- Stability Testing
- QC Release Testing (CoA's)
- Process Optimization Support



Preclinical

- Assay & Impurity Qualification
- GLP Method Development
- Probe Stability Study
- API Characterization

Clinical

- Impurity Profiles
- Release & ICH Stability
- Ref Standard Qualification
- Forced Degradation Studies
- DP Testing and Characterization
- Method Optimization, Validation & Transfer

Pharmaron is a premier R&D and commercial service provider for the pharmaceutical, biotech and life science industries that offers a broad spectrum of research, development and manufacturing service capabilities throughout the entire drug discovery, preclinical, clinical development and commercialization.



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& Control



Clinical
Development



Biologics
& CGT