

Manufacture of ¹⁴C Radiolabelled Drug Substances and Drug Products for Clinical Studies

Pharmaron provides unparalleled expertise in the manufacture of ¹⁴C radiolabelled clinical trial materials, both ¹⁴C-APIs (drug substance) and ¹⁴C-IMPs (drug product). Our state-of-the-art radiosynthesis facilities has GMP-compliant laboratories for the preparation, analysis and release of radiolabelled compounds for use in clinical studies.

Capabilities

- ¹⁴C Small Molecules
- ¹⁴C Intermediates/Reagents
- ¹⁴C Peptides/Proteins
- ¹⁴C Oligonucleotides
- ¹⁴C Polymers
- GMP ¹⁴C Drug Substance/ QA Release
- GMP ¹⁴C Drug Product/ QP Release
- GMP ¹⁴C Re-purification
- Clinical-grade
 Re-purification (non-GMP)
- Covalent ¹⁴C Radio-tagging
- GMP ¹⁴C Oral Drug Formulations: Solutions, Suspensions, Solids for Reconstitution, Hard Shell Capsules, Formulations with Radiolabelled, Stablelabelled or Non-labelled

Services

- Consultation on synthesis routes, label position, specific activity and product specification
- Dedicated project team of chemists
- Dedicated GMP compliant QC analytical laboratories
- Capacity to manufacture seven ¹⁴C-APIs and/or ¹⁴C-IMPs in parallel
- Comprehensive analytical capabilities: LC-MS/MS, HRMS, HP(UP)LC, NMR, GC, FT-IR, DSC, TGA, KF
- Regulatory documentation
- Controlled procedures, verified cleaning of manufacturing suites, environmental monitoring
- Quarantine and identity testing of raw materials for GMP manufacture SEP
- Full QA audit and project sign-off prior to release of ¹⁴C-API and/or ¹⁴C-IMP
- Re-purification of ¹⁴C radiolabelled API to provide clinical-grade material for use in human ¹⁴C microtracer studies
- Successful UK MHRA GMP audits (¹⁴C-APIs /¹⁴C-IMPs)
- Worldwide shipping

Specialties

- Complex ¹⁴C molecules including volatile compounds, aromatics, heterocyclics, chiral compounds
- ¹⁴C peptides (via solution chemistry and/or auto-synthesizer)
- ¹⁴C proteins (including fermentations)
- ¹⁴C biomolecules via fermentation (Class 2 containment/Class 1 GMOs)
- ¹⁴C covalent radiolabeling methods for macromolecules (RadioTag)





Laboratory Services



Chemistry, Manufacturing and Control



Biologics & CGT

Pharmaron is a premier R&D service provider for the life sciences industry that offers a broad spectrum of research, development and manufacturing service capabilities throughout the entire drug discovery, preclinical and clinical development process across multiple therapeutic modalities, including small molecules, biologics and CGT products.